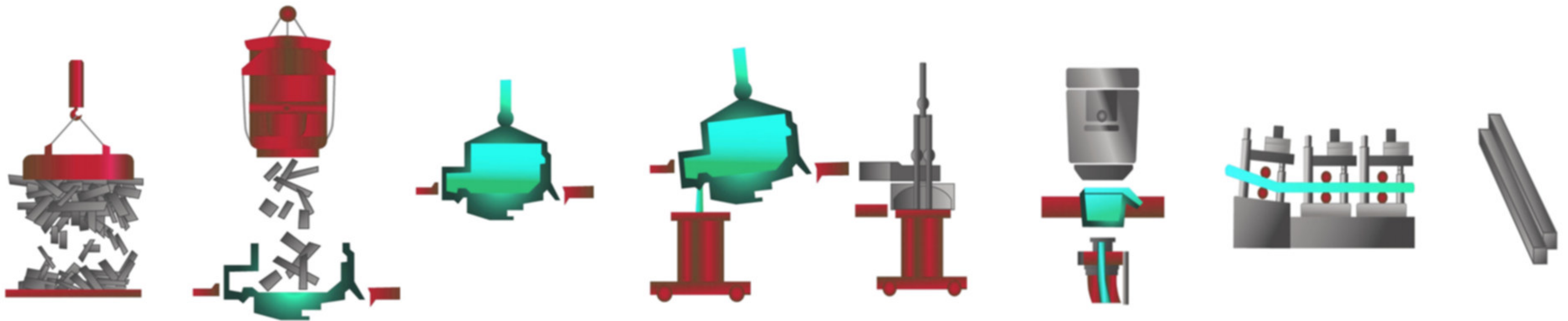
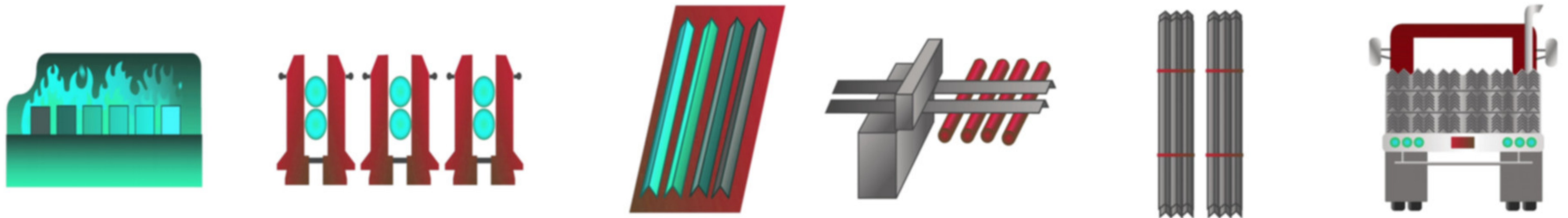


# MINI MILL PRODUCTION PROCESS



Ferrous Scrap material is loaded into a Induction Furnace and Melted.  
The Furnace is tapped.

The Molten steel is taken to the ladle Metalurgical Station to be refined and stirred. Then it is poured into the continous caster where molten steel solidifies into strands. The strands are cut into billets.



The billets are reheated and transferred for processing into the rolling mill. The Finished product is cut, straightened, and bundeled for shipping  
A finished product emerges onto the cooling bed.